

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
014.55700GR	L.20/00128/26 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	5,5X70		

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	12,37	13,00	12,69-12,84	10	0
THREAD ANGLE	60°		59°-61°	10	0
RECESS DEPTH 3	2,18	2,82	2,54-2,60	10	0
FIRT FULL THREAD UNDER HEAD	1,80 MAX		1,71-1,80	10	0
MAJOR DIAMETER	5,28	5,46	5,39-5,42	10	0
MINOR DIAMETER	3,99	4,17	3,99-4,07	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	68,50	71,50	69,18-69,39	10	0
RADIUS UNDER HEAD	R 0,80	R1,10	R 0,80-0,85	10	0
RECESS DIAMETER	5,97	6,30	6,17-6,22	10	0
PITCH	1,80		1,80-1,81	10	0
POINT ANGLE	40°	50°	41°-44°	10	0
TORSION	102 KGF-CM MIN		125-130	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0
HEAD THICKNESS	3,00	3,40	3,15-3,25	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WY559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	78	11	5	3	9	4	6	1	29	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50